

## KOI8035L - KOI® Triblend Racerback Ladies' Tank

### GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	15"	16"	17"	18"	19"	20"	21"	22"
Chest - <i>Full Measure</i>	30"	32"	34"	36"	38"	40"	42"	44"
Body Length from HPS	26 3/4"	27 1/4"	27 3/4"	28 3/4"	29 3/4"	30 3/4"	31 1/4"	31 3/4"

*Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.*

### LADIES' General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16	18-20	22	24
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"	52"-55"
Waist	24"-25"	26"-27"	28"-30"	30"-32"	33"-35"	36"-38"	40"-42"	42"-44"
Hip	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"	50"-52"



### PRINTING INSTRUCTIONS FOR TRIBLEND FABRICS

Due to the nature of Triblend fabric (*polyester + cotton + rayon blend*), special care must be taken throughout the decoration process. Here are some tips to effectively decorate our Triblend products.

**Garment temperature must not exceed 320°F or 160°C.** Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

**Dryer temperature and belt speeds must be changed accordingly for Triblend fabric.** Recommended belt time for Triblend is 70 seconds from the beginning to end of the dryer, or around a speed of 19.

- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

**Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

- Triblend fabrics may require a longer cooling time than 100% Cotton fabrics. Avoid overlap of garments and screenprint/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

**Heat Transfers:** Poly mark heat transfers may need to be created with an anti-migration layer in the design. Inks used in printing paper design needs to be darker than the base fabric or colour may migrate with the fabric colour resulting in a bleeding effect.

- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on Triblend fabrics.