

## KOI8031 - KOI® Triblend Long Sleeve Hooded Tee

### GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	18"	19 1/2"	21"	22 1/2"	24"	25 1/2"	27 1/2"	29 1/2"
Chest - <i>Full Measure</i>	36"	39"	42"	45"	48"	51"	55"	59"
Body Length from HPS	28 1/2"	29"	29 1/2"	30"	31"	32"	32 1/2"	33"
Sleeve Length-CB	33 1/4"	34 1/2"	35 3/4"	37"	38 1/4"	39 1/2"	41"	42 1/2"

*Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.*

### ADULT General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"



### PRINTING INSTRUCTIONS FOR TRIBLEND FABRICS

Due to the nature of Triblend fabric (*polyester + cotton + rayon blend*), special care must be taken throughout the decoration process. Here are some tips to effectively decorate our Triblend products.

**Garment temperature must not exceed 320°F or 160°C.** Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

**Dryer temperature and belt speeds must be changed accordingly for Triblend fabric.** Recommended belt time for Triblend is 70 seconds from the beginning to end of the dryer, or around a speed of 19.

- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

**Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

- Triblend fabrics may require a longer cooling time than 100% Cotton fabrics. Avoid overlap of garments and screenprint/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

**Heat Transfers:** Poly mark heat transfers may need to be created with an anti-migration layer in the design. Inks used in printing paper design needs to be darker than the base fabric or colour may migrate with the fabric colour resulting in a bleeding effect.

- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on Triblend fabrics.